

FLUXO 8702

Water Washable Fluorescent Penetrant - Sensitivity Level 2

General Appearance & Composition

- Water Washable Fluorescent Penetrant
- Method A/C - Type 1 - Level 2 according to EN ISO 3452
- Bright and sharp indication with low level of fluorescent background / excellent stability
- **FLUXO 8702** is a stable solution of petroleum distillates, non-ionic surfactants and fluorescent dyes.
- Processing Temperature: 0° to 50° C
- Associated products:
 - Cleaner: **FLUXO S190**
 - Dry Developer: **FLUXO RD1**
 - Solvent Based Developer: **FLUXO R175**
- Manufacturer: **SREM TECHNOLOGIES**



Approval & Specifications

- Sensitivity Level 2 according EN ISO 3452-2
- EN ISO 3452-2
- EN ISO 3452-6
- RCC-M Code
- ASME - Boiler and Pressure Vessel Code - Section V
- ASTM E 1417 - ASTM E 165
- Low in Sulphur & Halogens (< 200ppm)
- Excellent self-developing properties: **FLUXO 8702** can be used without developer.

Properties

- Aspect: Fluorescent Yellow Liquid
- Density (20° C): 0.88
- Flash Point: > 100° C
- Viscosity: 5-6 mm²/s (40° C)
- Compatible with any metal & many synthetic materials

Instructions for Use

- Cleaning: Remove rust, tinder and all contaminations from the part with **FLUXO** cleaner
- Application of Penetrant: Apply **FLUXO 8702**: Application by immersion, spraying, brushing, dipping, electrostatic spraying etc... Allow to penetrate for at least 10 minutes.
- Removal: Remove the excess penetrant from the surface under UV Light, with water. If you can't or don't want to use water, remove the excess penetrant with solvent **FLUXO S190** or remover **FLUXO N130**.
- Drying: Begin drying procedure immediately after water wash.
- Developing: Apply **FLUXO** developer on the part, achieving a thin and uniform layer.
- Inspection: Parts shall be inspected under UV light as per ISO 3059 standard requirements. Surface defects will appear as fluorescent indication.

Shelf Life

- Minimum of 5 years, stored at room temperature.
- Please refer to the Safety Data Sheet

Pack Sizes

- Aerosol Can 500mL / Drum 5L - 25L - 200L - 1000L



Version: 09/2021